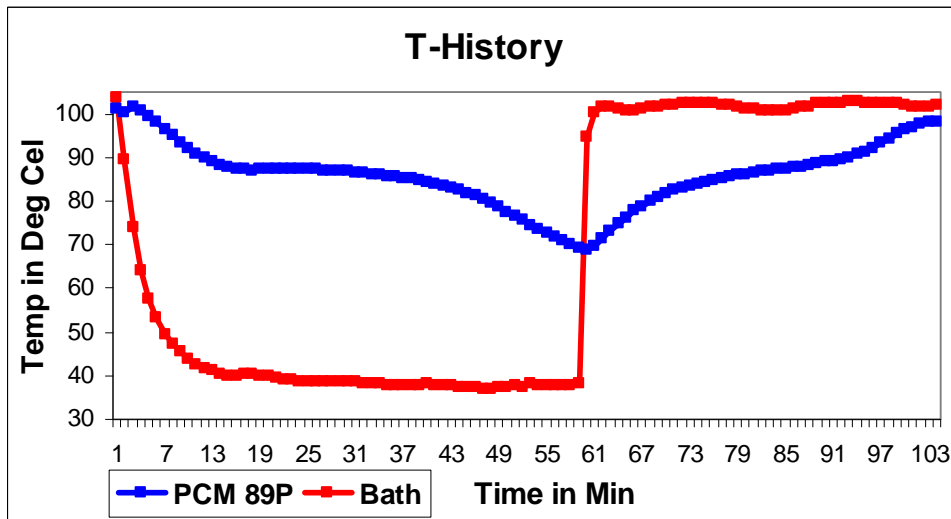


TECHNICAL DATA SHEET

Phase Change Materials (PCM) are hydrated salts that have large amount of heat energy stored in the form of Latent Heat which is absorbed or released when the materials change state from solid to liquid or liquid to solid. The PCM retains its latent heat without any change in physical or chemical properties over thousands of cycles. Various specific temperature PCM's are commercially available in the market (varying between -350C to 900C) depending upon the applications.

Technical Specification:

Description : Mixture of Inorganic salts
 Appearance : Light White/Grey coloured liquid/powder



A 30g sample is taken in a test tube in molten condition and placed in a temperature controlled bath. A temperature sensor is placed in the test tube and bath to record the temperatures using a datalogger. The bath is maintained at around 38 °C during the freezing cycle and at 102 °C (maximum) during the melting cycle.

Property	Value	Test Method	Test Conditions (if any)
Melting Temp. (°C)	87	T - History	@ 102 °C (maximum) Bath
Freezing Temp. (°C)	88	T - History	@ 38 °C Bath
Liquid Density (kg/m ³)	1540	ASTM D891-95	@ 98 °C
Solid Density (kg/m ³)	1630	Internal	@ 32 °C
Latent Heat (kJ/kg)	180	Calorimeter	solid PCM is taken at 32 °C
Specific Heat-Liquid (kcal/kg.K)	0.63	Calorimetric	@ 98 °C
Base Material	Inorganic chemical	-	
Congruent Melting	Yes	-	
Sub Cooling	No	T-History	
Flammability	No	-	
Thermal Stability (cycles)	~1000	Internal	
Max.Operating Temp. (°C)	~105		



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